



Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

Issue date: 7/24/2024 Revision date: 7/24/2024 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Trade name : Orange Degreaser
Product code : 109

1.2. Recommended use and restrictions on use

Recommended use : Automotive Care Products.
Restrictions on use : None known

1.3. Supplier

3D International
20724 Centre Pointe Pkwy #1
Santa Clarita, CA 91350
T 888-999-7627

1.4. Emergency telephone number

Emergency number : (Chemical Spills, Leaks, Fire, Exposure or Accident only)
CHEMTREC 1-800-424-9300 (in the US & Canada)
1-703-527-3887 (Outside the US)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 1	Causes severe skin burns and eye damage
Serious eye damage Category 1	Causes serious eye damage
Specific target organ toxicity (repeated exposure) Category 2	May cause damage to organs (respiratory tract) through prolonged or repeated exposure (Inhalation)

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :  

Signal word (GHS US) : Danger

Hazard statements (GHS US) : Causes severe skin burns and eye damage
Causes serious eye damage
May cause damage to organs (respiratory tract) through prolonged or repeated exposure (Inhalation)

Precautionary statements (GHS US) : Do not breathe mist.
Wash hands thoroughly after handling.
Wear protective gloves, eye protection.
If swallowed: rinse mouth. Do NOT induce vomiting.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
Wash contaminated clothing before reuse.
If inhaled: Remove person to fresh air and keep comfortable for breathing.

Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
Get medical advice/attention if you feel unwell.
Store locked up.
Dispose of contents/container to an approved waste disposal plant.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : None known.

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
C9-11 Ethoxylated Alcohol	CAS-No.: 68439-46-3	0.5-<5
Disodium metasilicate	CAS-No.: 6834-92-0	0.5-<3
Sodium Hydroxide	CAS-No.: 1310-73-2	0.1-<2
Tetrasodium EDTA	CAS-No.: 64-02-8	0.5-1.5

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.
First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a physician immediately.
First-aid measures after skin contact : Remove/Take off immediately all contaminated clothing. Immediately flush skin with plenty of water for at least 15 minutes. Get immediate medical advice/attention.
First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion : Rinse mouth out with water. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Inhalation : Inhalation may cause irritation (cough, short breathing, difficulty in breathing).
Skin : May cause burns.
Eyes : Causes serious eye damage.
Ingestion : Burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.
Chronic symptoms : May have damaging effect on the respiratory system.

4.3. Immediate medical attention and special treatment, if necessary

Get immediate medical attention.

Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

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|--------------------------------|---|
| Suitable extinguishing media | : Use extinguishing media appropriate for surrounding fire. |
| Unsuitable extinguishing media | : None. |

5.2. Specific hazards arising from the chemical

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| Fire hazard | : This product is not classified as flammable or combustible. Combustion products may include the following: carbon oxides (CO, CO ₂) (carbon monoxide, carbon dioxide), nitrogen oxides (NO, NO ₂ , etc.). |
| Hazardous decomposition products in case of fire | : Toxic fumes may be released. |

5.3. Special protective equipment and precautions for fire-fighters

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| Firefighting instructions | : Use water spray or fog for cooling exposed containers. |
| Protection during firefighting | : Do not attempt to take action without suitable protective equipment. |

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

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| General measures | : Wear suitable protective clothing. Avoid contact with eyes, skin and clothing. Always wash hands after handling the product. Do not touch or walk on the spilled product. Evacuate area. |
|------------------|--|

6.1.1. For non-emergency personnel

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| Emergency procedures | : Do not breathe spray, vapors. Avoid contact with skin and eyes. |
|----------------------|---|

6.1.2. For emergency responders

- | | |
|----------------------|---|
| Protective equipment | : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection". |
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6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

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|-------------------------|---|
| For containment | : Collect spillage. |
| Methods for cleaning up | : Neutralize spill carefully with any weak acid and flush remainder with plenty of water. Take up liquid spill into absorbent material. Pick up and dispose of with suitable equipment. |
| Other information | : Place in a suitable container for disposal in accordance with the waste regulations (see Section 13). |

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

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|-------------------------------|---|
| Precautions for safe handling | : Avoid contact with eyes, skin and clothing. Wear protective clothing, protective gloves, eye protection, face shield. Wash thoroughly after handling. Do not breathe mist, vapors. Wash hands with water and soap. Ensure adequate ventilation. |
| Hygiene measures | : Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse. Always wash hands after handling the product. |

Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions
- : Store locked up.
- Incompatible materials
- : Keep away from strong acids and strong oxidizers. May be corrosive to metals.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Sodium Hydroxide (1310-73-2)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Sodium hydroxide
ACGIH OEL Ceiling	2 mg/m³
Remark (ACGIH)	TLV® Basis: URT, eye, & skin irr
Regulatory reference	ACGIH 2024
USA - OSHA - Occupational Exposure Limits	
Local name	Sodium hydroxide
OSHA PEL (TWA)	2 mg/m³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

- Appropriate engineering controls
- : Ensure adequate ventilation.
- Environmental exposure controls
- : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Materials for protective clothing:
Impervious clothing
Hand protection:
Butyl-rubber protective gloves
Eye protection:
Goggles + face shield
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In operations where exposure limits are exceeded or exposure levels are excessive, an approved respirator should be used. Respirator selection and use should be based on contaminant type, form and concentration. Follow applicable regulations and good Industrial Hygiene practice.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

- Physical state
- : Liquid
- Appearance
- : Orange. Liquid.
- Color
- : Orange

Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

Odor	: sharp
Odor threshold	: No data available
pH	: 11 – < 13
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: > 200 °F
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 1.04
Solubility	: In water, material soluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: None.
Oxidizing properties	: None.

9.2. Other information

Other properties : No additional data available.

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Oxidizing agent. Acids. May be corrosive to metals.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

C9-11 Ethoxylated Alcohol (68439-46-3)	
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 Inhalation - Rat	> 1.6 mg/l/4h Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)
Sodium Hydroxide (1310-73-2)	
LD50 oral	Corrosive material. Acute toxicity (oral) Classification not possible
LD50 dermal	Corrosive material. Acute toxicity (dermal) Classification not possible.
Disodium metasilicate (6834-92-0)	
LD50 oral rat	1152 – 1349 mg/kg
LD50 dermal rat	> 5000 mg/kg
LC50 Inhalation - Rat (Dust/Mist)	> 2.06 mg/l/4h
Tetrasodium EDTA (64-02-8)	
LD50 oral rat	1780 mg/kg
ATE US (oral)	1780 mg/kg body weight
ATE US (dust, mist)	1.5 mg/l/4h
Skin corrosion/irritation	: Causes severe skin burns. pH: 11 – < 13
Serious eye damage/irritation	: Causes serious eye damage. pH: 11 – < 13
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Disodium metasilicate (6834-92-0)	
NOAEL (animal/female, F0/P)	> 159 mg/kg body weight Animal: rat, Animal sex: female
STOT-single exposure	: Not classified
Disodium metasilicate (6834-92-0)	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: May cause damage to organs (respiratory tract) through prolonged or repeated exposure (Inhalation).
C9-11 Ethoxylated Alcohol (68439-46-3)	
NOAEL (oral,rat,90 days)	≥ 500 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Disodium metasilicate (6834-92-0)	
NOAEL (oral,rat,90 days)	227 – 237 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
Tetrasodium EDTA (64-02-8)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.015 mg/l air (OECD 413 method)
NOAEL (oral,rat,90 days)	≥ 500 mg/kg body weight Animal: rat, Animal sex: male
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Inhalation	: Inhalation may cause irritation (cough, short breathing, difficulty in breathing).

Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

Skin	: May cause burns.
Eyes	: Causes serious eye damage.
Ingestion	: Burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.
Chronic symptoms	: May have damaging effect on the respiratory system.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal..

C9-11 Ethoxylated Alcohol (68439-46-3)	
LC50 - Fish [1]	5 – 7 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	2.5 mg/l Test organisms (species): Daphnia magna
EC50 96h - Algae [1]	1.4 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
Sodium Hydroxide (1310-73-2)	
EC50 - Crustacea [1]	40.4 mg/l
Disodium metasilicate (6834-92-0)	
LC50 - Fish [1]	210 mg/l Brachydanio rerio (zebra-fish)
EC50 - Crustacea [1]	1700 mg/l Daphnia magna (Water flea)
EC50 72h - Algae [1]	207 mg/l Desmodesmus subspicatus
ErC50 algae	> 345.4 mg/l Scenedesmus subspicatus
Tetrasodium EDTA (64-02-8)	
EC50 - Crustacea [1]	140 mg/l Daphnia magna (Water flea)
EC50 72h - Algae [1]	> 60 mg/l Pseudokirchneriella subcapitata
LOEC (chronic)	50 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	25 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	≥ 25.7 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio) Duration: '35 d'

12.2. Persistence and degradability

Orange Degreaser	
Persistence and degradability	No additional information available.
C9-11 Ethoxylated Alcohol (68439-46-3)	
Persistence and degradability	Readily biodegradable.
Sodium Hydroxide (1310-73-2)	
Persistence and degradability	Biodegradation is not applicable to inorganic compounds.
Disodium metasilicate (6834-92-0)	
Persistence and degradability	Biodegradation is not applicable to inorganic compounds.

Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

Tetrasodium EDTA (64-02-8)	
Persistence and degradability	Not readily biodegradable.

12.3. Bioaccumulative potential

Tetrasodium EDTA (64-02-8)	
Bioaccumulative potential	Low bioaccumulation potential.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	: Dispose of in accordance with applicable federal, state, and local regulations.
Waste treatment methods	: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated for transport			
14.2. Proper Shipping Name			
Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)			
Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available			

14.6. Special precautions for user

DOT
Not regulated

TDG
Not regulated

IMDG
Not regulated

Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

IATA
Not regulated

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Orange Degreaser	
SARA Section 311/312 Hazard Classes	Refer to Section 2 for OSHA Hazard Classification.

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Sodium Hydroxide (1310-73-2)	
CERCLA RQ	1000 lb

15.2. International regulations

CANADA

C9-11 Ethoxylated Alcohol (68439-46-3)	
Listed on the Canadian DSL (Domestic Substances List)	

Sodium Hydroxide (1310-73-2)	
Listed on the Canadian DSL (Domestic Substances List)	

Disodium metasilicate (6834-92-0)	
Listed on the Canadian DSL (Domestic Substances List)	

Tetrasodium EDTA (64-02-8)	
Listed on the Canadian DSL (Domestic Substances List)	

EU-Regulations

No additional information available

National regulations

C9-11 Ethoxylated Alcohol (68439-46-3)	
Listed on INSQ (Mexican National Inventory of Chemical Substances)	

Sodium Hydroxide (1310-73-2)	
Listed on INSQ (Mexican National Inventory of Chemical Substances)	

Orange Degreaser

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

Disodium metasilicate (6834-92-0)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Tetrasodium EDTA (64-02-8)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Sodium Hydroxide(1310-73-2)	U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities; U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16: Other information

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

Revision date : 7/24/2024

Data sources : This safety data sheet was compiled with data and information from the following sources :
RTECS, ECOSAR, HSDB, SIDS SIAP, CESAR, Chemical DB.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.