



Super Citrus

Safety Data Sheet

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

Issue date: 8/12/2024 Revision date: 8/12/2024 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Trade name : Super Citrus
Product code : 1091

1.2. Recommended use and restrictions on use

Recommended use : Degreasing product
Restrictions on use : For professional use only

1.3. Supplier

3D International
20724 Centre Pointe Pkwy #1
Santa Clarita, CA 91350
T 888-999-7627

1.4. Emergency telephone number

Emergency number : (Chemical Spills, Leaks, Fire, Exposure or Accident only)
CHEMTREC 1-800-424-9300 (in the US & Canada)
1-703-527-3887 (Outside the US)

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Corrosive to metals Category 1	May be corrosive to metals
Skin corrosion/irritation Category 1	Causes severe skin burns and eye damage
Serious eye damage Category 1	Causes serious eye damage
Skin sensitization, Category 1	May cause an allergic skin reaction
Specific target organ toxicity (repeated exposure) Category 2	May cause damage to organs (respiratory tract) through prolonged or repeated exposure (Inhalation)

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)

: Danger

Hazard statements (GHS US)

: May be corrosive to metals
Causes severe skin burns and eye damage
May cause an allergic skin reaction
Causes serious eye damage
May cause damage to organs (respiratory tract) through prolonged or repeated exposure (Inhalation)

Precautionary statements (GHS US)

: Keep only in original container.
Do not breathe mist, spray.
Wash hands thoroughly after handling.

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Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves, protective clothing, eye protection, face protection.
If swallowed: rinse mouth. Do NOT induce vomiting.
Immediately call a POISON CENTER or doctor/physician.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
Immediately call a POISON CENTER or doctor/physician.
Wash contaminated clothing before reuse.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
Immediately call a POISON CENTER or doctor/physician.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a POISON CENTER or doctor/physician.
Get medical advice/attention if you feel unwell.
Absorb spillage to prevent material-damage.
Store locked up.
Store in corrosive resistant container with a resistant inner liner.
Dispose of contents/container to a hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : None known.

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Sodium xylenesulfonate	CAS-No.: 1300-72-7	15-20
C9-11 Ethoxylated Alcohol	CAS-No.: 68439-46-3	5-20
Sodium Hydroxide	CAS-No.: 1310-73-2	5-10
Tetrasodium EDTA	CAS-No.: 64-02-8	1-5
D-Limonene	CAS-No.: 5989-27-5	<2

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.
First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a physician immediately.
First-aid measures after skin contact : Remove/Take off immediately all contaminated clothing. Immediately flush skin with plenty of water for at least 15 minutes. Get immediate medical advice/attention.
First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

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First-aid measures after ingestion : Rinse mouth out with water. Do NOT induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects	: Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract. May have damaging effect on the respiratory system.
Inhalation	: Inhalation may cause irritation (cough, short breathing, difficulty in breathing).
Skin	: May cause burns. May cause an allergic skin reaction.
Eyes	: Causes serious eye damage.
Ingestion	: Burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.
Chronic symptoms	: May have damaging effect on the respiratory system.

4.3. Immediate medical attention and special treatment, if necessary

Get immediate medical attention.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: None.

5.2. Specific hazards arising from the chemical

Fire hazard	: This product is not classified as flammable or combustible.
Hazardous decomposition products in case of fire	: Toxic fumes may be released. Carbon oxides (CO, CO ₂). Sulfur oxides (SO _x).

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Use water spray or fog for cooling exposed containers.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Wear suitable protective clothing. Avoid contact with eyes, skin and clothing. Always wash hands after handling the product. Do not touch or walk on the spilled product. Evacuate area.
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6.1.1. For non-emergency personnel

Emergency procedures	: Do not breathe spray, vapors. Avoid contact with skin and eyes.
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6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: Neutralize spill carefully with any weak acid and flush remainder with plenty of water. Take up liquid spill into absorbent material. Pick up and dispose of with suitable equipment.
Other information	: Place in a suitable container for disposal in accordance with the waste regulations (see Section 13).

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6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	: Concentrated solution. Refer to product label for additional information on use and handling.
Precautions for safe handling	: Ensure adequate ventilation. Do not breathe mist, vapors. Do not get in eyes, on skin, or on clothing. Wear protective clothing, protective gloves, eye protection, face shield. Wash thoroughly after handling. Wash hands with water and soap.
Hygiene measures	: Do not eat, drink or smoke when using this product. Wash contaminated clothing before reuse. Contaminated work clothing must not be allowed out of the workplace. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store locked up. Store in original container or corrosive resistant and/or lined container. Store in a well-ventilated place. Keep container tightly closed.
Incompatible materials	: Keep away from strong acids and strong oxidizers. May be corrosive to metals.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Sodium Hydroxide (1310-73-2)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Sodium hydroxide
ACGIH OEL Ceiling	2 mg/m³
Remark (ACGIH)	TLV® Basis: URT, eye, & skin irr
Regulatory reference	ACGIH 2024
USA - OSHA - Occupational Exposure Limits	
Local name	Sodium hydroxide
OSHA PEL (TWA)	2 mg/m³
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure adequate ventilation. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Materials for protective clothing:
Use chemically protective clothing.
Hand protection:
Chemically resistant protective gloves. Consult glove manufacturer's product information on material suitability and material thickness.

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Eye protection:

Goggles + face shield

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In operations where exposure limits are exceeded or exposure levels are excessive, an approved respirator should be used. Respirator selection and use should be based on contaminant type, form and concentration. Follow applicable regulations and good Industrial Hygiene practice.

Thermal hazard protection:

Not applicable.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Orange. Liquid.
Color	: Orange
Odor	: Citrus fruits
Odor threshold	: No data available
pH	: $\geq 12 - \leq 13$
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 1.17
Solubility	: Soluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: None.
Oxidizing properties	: None.

9.2. Other information

Other properties : Alkali reserve.

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. May be corrosive to metals.

10.2. Chemical stability

Stable under normal conditions.

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10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Oxidizing agent. Acids. Metals.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

C9-11 Ethoxylated Alcohol (68439-46-3)

LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 Inhalation - Rat	> 1.6 mg/l/4h Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)

Sodium Hydroxide (1310-73-2)

LD50 oral	Corrosive material. Acute toxicity (oral) Classification not possible
LD50 dermal	Corrosive material. Acute toxicity (dermal) Classification not possible.

Tetrasodium EDTA (64-02-8)

LD50 oral rat	1780 mg/kg
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Sodium xylenesulfonate (1300-72-7)

LD50 oral rat	1000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg

D-Limonene (5989-27-5)

LD50 oral rat	> 2000 mg/kg body weight
LD50 dermal rabbit	> 5000 mg/kg

Skin corrosion/irritation : Causes severe skin burns.
pH: $\geq 12 - \leq 13$

Serious eye damage/irritation : Causes serious eye damage.
pH: $\geq 12 - \leq 13$

Respiratory or skin sensitization : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified. This product does not contain any component that is considered a carcinogen by IARC, ACGIH, OSHA or NTP.

D-Limonene (5989-27-5)

IARC group	3 - Not classifiable
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

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STOT-repeated exposure : May cause damage to organs (respiratory tract) through prolonged or repeated exposure (Inhalation).

C9-11 Ethoxylated Alcohol (68439-46-3)

NOAEL (oral,rat,90 days)	≥ 500 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
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Tetrasodium EDTA (64-02-8)

LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.015 mg/l air (OECD 413 method)
NOAEL (oral,rat,90 days)	≥ 500 mg/kg body weight Animal: rat, Animal sex: male
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects	: Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract. May have damaging effect on the respiratory system.
Inhalation	: Inhalation may cause irritation (cough, short breathing, difficulty in breathing).
Skin	: May cause burns. May cause an allergic skin reaction.
Eyes	: Causes serious eye damage.
Ingestion	: Burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.
Chronic symptoms	: May have damaging effect on the respiratory system.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

C9-11 Ethoxylated Alcohol (68439-46-3)

LC50 - Fish [1]	5 – 7 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	2.5 mg/l Test organisms (species): Daphnia magna
EC50 96h - Algae [1]	1.4 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

Sodium Hydroxide (1310-73-2)

EC50 - Crustacea [1]	40.4 mg/l
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Tetrasodium EDTA (64-02-8)

EC50 - Crustacea [1]	140 mg/l Daphnia magna (Water flea)
EC50 72h - Algae [1]	> 60 mg/l Pseudokirchneriella subcapitata
LOEC (chronic)	50 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	25 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	≥ 25.7 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio) Duration: '35 d'

D-Limonene (5989-27-5)

LC50 - Fish [1]	720 µg/l Pimephales promelas (Fathead minnow)
EC50 - Crustacea [1]	0.36 mg/l Daphnia magna (Water flea)
EC50 72h - Algae [1]	≈ 8 mg/l Desmodesmus subspicatus
NOEC (chronic)	0.115 mg/l Daphnia magna (Water flea)

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D-Limonene (5989-27-5)

NOEC chronic fish	0.08 mg/l
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12.2. Persistence and degradability

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Persistence and degradability	No additional information available.
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C9-11 Ethoxylated Alcohol (68439-46-3)

Persistence and degradability	Readily biodegradable.
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Sodium Hydroxide (1310-73-2)

Persistence and degradability	Biodegradation is not applicable to inorganic compounds.
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Tetrasodium EDTA (64-02-8)

Persistence and degradability	Not readily biodegradable.
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Sodium xylenesulfonate (1300-72-7)

Persistence and degradability	No additional information available.
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D-Limonene (5989-27-5)

Persistence and degradability	Readily biodegradable.
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12.3. Bioaccumulative potential

Tetrasodium EDTA (64-02-8)

Bioaccumulative potential	Low bioaccumulation potential.
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12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	: Dispose of in accordance with applicable federal, state, and local regulations.
Waste treatment methods	: Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
UN1824	UN1824	1824	1824
14.2. Proper Shipping Name			
Sodium hydroxide solution	SODIUM HYDROXIDE SOLUTION	SODIUM HYDROXIDE SOLUTION	Sodium hydroxide solution

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DOT	TDG	IMDG	IATA
14.3. Transport hazard class(es)			
8	8	8	8
			
14.4. Packing group			
II	II	II	II
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

14.6. Special precautions for user

DOT

UN-No.(DOT)	: UN1824
DOT Special Provisions (49 CFR 172.102)	: B2 - MC 300, MC 301, MC 302, MC 303, MC 305, and MC 306 and DOT 406 cargo tanks are not authorized. IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. N34 - Aluminum construction materials are not authorized for any part of a packaging which is normally in contact with the hazardous material. T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3) TP2 - a. The maximum degree of filling must not exceed the degree of filling determined by the following: (image) Where: tr is the maximum mean bulk temperature during transport, tf is the temperature in degrees celsius of the liquid during filling, and a is the mean coefficient of cubical expansion of the liquid between the mean temperature of the liquid during filling (tf) and the maximum mean bulk temperature during transportation (tr) both in degrees celsius. b. For liquids transported under ambient conditions may be calculated using the formula: (image) Where: d15 and d50 are the densities (in units of mass per unit volume) of the liquid at 15 C (59 F) and 50 C (122 F), respectively.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 154
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 1 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 30 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	: 52 - Stow "separated from" acids

TDG

UN-No. (TDG)	: UN1824
Explosive Limit and Limited Quantity Index	: 1 L
Excepted quantities (TDG)	: E2
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 1 L
Emergency Response Guide (ERG) Number	: 154

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IMDG	
Limited quantities (IMDG)	: 1 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP2
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES
Stowage category (IMDG)	: A
Segregation (IMDG)	: SGG18, SG35
Properties and observations (IMDG)	: Colourless liquid. Corrosive to aluminium, zinc and tin. Reacts with ammonium salts, evolving ammonia gas. Causes burns to skin, eyes and mucous membranes. Reacts violently with acids.

IATA	
PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y840
PCA limited quantity max net quantity (IATA)	: 0.5L
PCA packing instructions (IATA)	: 851
PCA max net quantity (IATA)	: 1L
CAO packing instructions (IATA)	: 855
CAO max net quantity (IATA)	: 30L
Special provision (IATA)	: A3, A803
ERG code (IATA)	: 8L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

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SARA Section 311/312 Hazard Classes	Refer to Section 2 for OSHA Hazard Classification.
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All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Sodium Hydroxide (1310-73-2)

CERCLA RQ	1000 lb
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15.2. International regulations

CANADA

C9-11 Ethoxylated Alcohol (68439-46-3)

Listed on the Canadian DSL (Domestic Substances List)

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Sodium Hydroxide (1310-73-2)

Listed on the Canadian DSL (Domestic Substances List)

Tetrasodium EDTA (64-02-8)

Listed on the Canadian DSL (Domestic Substances List)

Sodium xylenesulfonate (1300-72-7)

Listed on the Canadian DSL (Domestic Substances List)

D-Limonene (5989-27-5)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

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All chemical substances in this product are listed in the EPA (Environment Protection Agency) TSCA (Toxic Substances Control Act) Inventory
Listed on the Canadian DSL (Domestic Substances List)

C9-11 Ethoxylated Alcohol (68439-46-3)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Sodium Hydroxide (1310-73-2)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Tetrasodium EDTA (64-02-8)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Sodium xylenesulfonate (1300-72-7)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

D-Limonene (5989-27-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Sodium Hydroxide(1310-73-2)	U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities; U.S. - New Jersey - Right to Know Hazardous Substance List

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SECTION 16: Other information

According to 29CFR 1910.1200 OSHA Hazard Communication Standard and the Hazardous Products Regulation (WHMIS 2015)

Revision date : 8/12/2024

Data sources : This safety data sheet was compiled with data and information from the following sources :
RTECS, ECOSAR, HSDB, SIDS SIAP, CESAR, Chemical DB.

Indication of changes:

new version.

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.